SAFETY DATA SHEET

Eastman GEM(TM) 2-Ethylhexyl Palmitate

SECTION 1. IDENTIFICATION

Product name : Eastman GEM(TM) 2-Ethylhexyl Palmitate

Product code : 33888-00, P3388802, P3388801, P3388800, P3388807

Manufacturer or supplier's details
Company name of supplier : Eastman Chemical Company

Address : 200 South Wilcox Drive
          Kingsport TN 37660-5280

Telephone : (423) 229-2000

Emergency telephone : CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use
Recommended use : cosmetic component
Restrictions on use : None known.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Not a hazardous substance or mixture.

GHS label elements
Not a hazardous substance or mixture.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Octyl palmitate</td>
<td>29806-73-3</td>
<td>100</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

If inhaled : Move to fresh air.
            Treat symptomatically.
            If symptoms persist, call a physician.

In case of skin contact : Wash off with soap and water.
                        If symptoms persist, call a physician.

In case of eye contact : In the case of contact with eyes, rinse immediately with plenty
If swallowed:
Seek medical advice.

Most important symptoms and effects, both acute and delayed:
None known.

Notes to physician:
Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES
Suitable extinguishing media:
- Carbon dioxide (CO2)
- Dry chemical
- Water spray

Specific hazards during fire fighting:
None known.

Further information:
None known.

Special protective equipment for fire-fighters:
Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES
Personal precautions, protective equipment and emergency procedures:
Use personal protective equipment. Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions:
Avoid release to the environment.

Methods and materials for containment and cleaning up:
Sweep up or vacuum up spillage and collect in suitable container for disposal. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE
Advice on protection against fire and explosion:
None known.

Advice on safe handling:
Use only in area provided with appropriate exhaust ventilation. Wash thoroughly after handling.

Conditions for safe storage:
Keep tightly closed.
SECTION 8. EXPOSITION CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

Engineering measures
Ensure adequate ventilation.

Personal protective equipment
Respiratory protection
Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Hand protection

Remarks
Wear suitable gloves.

Eye protection
Safety glasses

Protective measures
Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Ensure that eye flushing systems and safety showers are located close to the working place. Use personal protective equipment as required.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
liquid

Color
colorless

Odor
slight

Odor Threshold
not determined

pH
not determined

Melting point/range
not determined

Boiling point/boiling range
not determined

Flash point
> 199 °F / > 93 °C

Evaporation rate
not determined

Upper explosion limit / Upper flammability limit
not determined
Lower explosion limit / Lower flammability limit: not determined

Vapor pressure: not determined

Relative vapor density: not determined

Relative density: Not available

Solubility(ies)
  Water solubility: negligible

Partition coefficient: n-octanol/water: No data available

Autoignition temperature: not determined

Decomposition temperature: Method: DSC
  No exotherm to 450°C

Viscosity
  Viscosity, dynamic: not determined
  Viscosity, kinematic: not determined

Explosive properties: No data available

Oxidizing properties: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity: None reasonably foreseeable.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Stable

Conditions to avoid: None known.

Incompatible materials: Strong oxidizing agents

Hazardous decomposition products: Carbon dioxide (CO2)
  Carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Product:
Acute oral toxicity: Remarks: No data available
Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

Skin corrosion/irritation
Not classified based on available information.

**Product:**
Remarks : No data available

Serious eye damage/eye irritation
Not classified based on available information.

**Product:**
Remarks : No data available

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

**Product:**
Remarks : No data available

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

**Product:**
Remarks : This information is not available.

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.

**Product:**
Effects on fertility : Remarks: No data available
STOT-single exposure
Not classified based on available information.

Product:
Remarks: No data available

STOT-repeated exposure
Not classified based on available information.

Product:
Remarks: No data available

Aspiration toxicity
Not classified based on available information.

Product:
No data available

No aspiration toxicity classification

Information on likely routes of exposure

Product:
Inhalation: Remarks: None known.
Skin contact: Remarks: None known.
Eye contact: Remarks: None known.
Ingestion: Remarks: None known.

Further information

Product:
Remarks: None known.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
No data available

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available
Other adverse effects
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards: No SARA Hazards

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TSCA: On TSCA Inventory
TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:

FLAMMABILITY
PHYSICAL HAZARD
HEALTH

HMIS® IV:

HEALTH
FLAMMABILITY
PHYSICAL HAZARD

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "***" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECX - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELX - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50% of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic sub-
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