SECTION 1. IDENTIFICATION

Product name: Therminol® 55 Heat Transfer Fluid

Product code: 34126-00, P3412600, P3412601, P3412603, P3412604, P3412602, P3412605, E3412601

Manufacturer or supplier’s details
Company name of supplier: Eastman Chemical Company
Address: 200 South Wilcox Drive
Kingsport TN 37660-5280
Telephone: (423) 229-2000
Emergency telephone: CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use
Recommended use: Heat transfer fluids
Restrictions on use: None known.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Aspiration hazard: Category 1

GHS label elements
Hazard pictograms:

Signal Word: Danger
Hazard Statements: H304 May be fatal if swallowed and enters airways.
Precautionary Statements:
Response: P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331 Do NOT induce vomiting.
Storage: P405 Store locked up.
Disposal: P501 Dispose of contents/container to an approved waste disposal plant.
SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>benzene, C14-30-alkyl</td>
<td>68855-24-3</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>derivatives</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

If inhaled: Remove person to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. Get medical attention if symptoms occur.

In case of skin contact: Wash off with soap and plenty of water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

In case of eye contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.

If swallowed: Call a physician or poison control center immediately. Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed: Aspiration hazard. Causes mild skin irritation. The molten product can cause serious burns. May be fatal if swallowed and enters airways.

Notes to physician: IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES


Unsuitable extinguishing media: Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products: Hazardous decomposition products due to incomplete combustion.
SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Ventilate the area.
Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
Avoid contact with skin and eyes.
Material can create slippery conditions.
Wear appropriate personal protective equipment.
Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions

Clear up spills immediately and dispose of waste safely.
Avoid release to the environment.

Methods and materials for containment and cleaning up

Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local/ national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on safe handling

Do not breathe vapors or spray mist.
Handle product only in closed system or provide appropriate exhaust ventilation at machinery.
In case of insufficient ventilation, wear suitable respiratory equipment.
Keep away from flames and sparks.
Wear appropriate personal protective equipment.
Avoid contact with skin, eyes and clothing.
Wash thoroughly after handling.
Wash contaminated clothing before reuse.
Drain or remove substance from equipment prior to break-in or maintenance.
Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage

Keep container tightly closed in a dry and well-ventilated place.
Keep in a cool place away from oxidizing agents.
SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Ingredients with workplace control parameters**
Contains no substances with occupational exposure limit values.

**Engineering measures**: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Personal protective equipment**

**Respiratory protection**: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Remarks**: Wear suitable gloves. When handling hot material, use heat resistant gloves.

**Eye protection**: Wear safety glasses with side shields (or goggles).

**Skin and body protection**: Wear suitable protective clothing.

**Protective measures**: Ensure that eye flushing systems and safety showers are located close to the working place.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance**: liquid

**Color**: yellow

**Odor**: characteristic

**Odor Threshold**: not determined

**pH**: not determined
**Therminol® 55 Heat Transfer Fluid**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point/range</td>
<td>-65 °F / -54 °C</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>664 °F / 351 °C (1,013 hPa)</td>
</tr>
<tr>
<td>Flash point</td>
<td>331 °F / 166 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>not determined</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Self-ignition</td>
<td>649 °F / 343 °C</td>
</tr>
<tr>
<td>Upper explosion limit / Upper flammability limit</td>
<td>not determined</td>
</tr>
<tr>
<td>Lower explosion limit / Lower flammability limit</td>
<td>not determined</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0.0228 kPa (199 °F / 93 °C)</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>not determined</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.876 (59 °F / 15 °C)</td>
</tr>
<tr>
<td>Density</td>
<td>868 kg/m3 (77 °F / 25 °C)</td>
</tr>
<tr>
<td>Water solubility</td>
<td>0.001 g/l (77 °F / 25 °C)</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>log Pow: 6.6</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>not determined</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>not determined</td>
</tr>
<tr>
<td>Viscosity</td>
<td>not determined</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>not determined</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>19 mm2/s (104 °F / 40 °C)</td>
</tr>
<tr>
<td></td>
<td>3.5 mm2/s (212 °F / 100 °C)</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
</tbody>
</table>

**SECTION 10. STABILITY AND REACTIVITY**

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5 / 12
Reactivity: None reasonably foreseeable.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: None known.

Conditions to avoid: Heating in air. Keep away from flames and sparks.

Incompatible materials: Strong oxidizing agents

Hazardous decomposition products: Emits acrid smoke and fumes when heated to decomposition.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Product:
Acute oral toxicity: LD50 (Rat): > 15,800 mg/kg
Remarks: Not classified

Acute inhalation toxicity: Remarks: Not classified

Acute dermal toxicity: LD50 (Rabbit): > 7,940 mg/kg
Remarks: Not classified

Skin corrosion/irritation
Not classified based on available information.

Product:
Species: Rabbit
Exposure time: 24 h
Assessment: slight

Serious eye damage/eye irritation
Not classified based on available information.

Product:
Species: Rabbit
Exposure time: 24 h
Assessment: slight

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.
Product:
Species: Guinea pig
Assessment: Does not cause skin sensitization.

Germ cell mutagenicity
Not classified based on available information.

Product:
Genotoxicity in vitro:
- Test Type: reverse mutation assay
  Result: negative
- Test Type: Chromosome aberration test in vitro
  Result: negative
- Test Type: In vitro mammalian cell gene mutation test
  Result: negative

Genotoxicity in vivo:
Remarks: No data available

Carcinogenicity
Not classified based on available information.
IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.
Product:
Effects on fertility:
Remarks: No data available

STOT-single exposure
Not classified based on available information.
Product:
Routes of exposure: Inhalation
Target Organs: Respiratory system
Assessment: Not classified

STOT-repeated exposure
Not classified based on available information.
Product:
Routes of exposure: Inhalation
Target Organs: Respiratory system
Assessment: Not classified
Repeated dose toxicity

Product:
Species: Rat, male and female
NOAEL: >= 65.9 mg/kg
Application Route: in feed

Species: Rat, male and female
Application Route: Inhalation
Test atmosphere: dust/mist

Species: Rat, male and female
Application Route: in feed

Aspiration toxicity
May be fatal if swallowed and enters airways.

Product:
May be fatal if swallowed and enters airways.

Information on likely routes of exposure

Product:
Inhalation: Remarks: At elevated temperatures, vapor may be irritating.

Skin contact: Remarks: Causes mild skin irritation. Prolonged skin contact may defat the skin and produce dermatitis.

Eye contact: Remarks: None known.

Ingestion: Remarks: May be fatal if swallowed and enters airways.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:
Toxicity to fish: LC50 (Oncorhynchus mykiss (rainbow trout)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates: EC50 (Daphnia magna (Water flea)): > 600 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants: EC50 (Selenastrum capricornutum (green algae)): > 1,000 mg/l
Exposure time: 72 h
Toxicity to fish (Chronic toxicity) :
NOEC:
Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) :
NOEC (Daphnia magna (Water flea)): 0.0075 mg/l
Exposure time: 21 d
Remarks: Read-across from a similar material

Persistence and degradability

Product:
Biodegradability :
Remarks: Not readily biodegradable.

BOD/COD :
Remarks: No data available

Bioaccumulative potential

Product:
Bioaccumulation :
Bioconcentration factor (BCF): 3.16

Mobility in soil
No data available

Other adverse effects
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues :
Dispose of in accordance with local regulations.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
This material when discarded may be a hazardous waste as that term is defined by the Resource Conservation and Recovery Act (RCRA), 40 CFR 261.24, due to its toxicity characteristic. This material should be analyzed in accordance with Method 1311 for the compound D018 BENZENE. Consult 40 CFR 268.40 or appropriate local regulations for concentration based standards.
This product meets the criteria for a synthetic used oil under the U.S. EPA Standards for the Management of Used Oil (40 CFR 279). Those standards govern recycling and disposal in lieu of 40 CFR 260 -272 of the Federal hazardous waste program in states that have adopted these used oil regulations. Consult your attorney or appropriate regulatory official to be sure these standards have been adopted in your state. Recycle or burn in accordance with the applicable standards.
Eastman Chemical Company operates a used fluid return program for certain fluids under these used oil standards. Contact your Sales Representative for details.
SAFETY DATA SHEET

Therminol® 55 Heat Transfer Fluid

<table>
<thead>
<tr>
<th>Version</th>
<th>Revision Date</th>
<th>SDS Number</th>
<th>Date of last issue</th>
<th>Date of first issue</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.3</td>
<td>05/29/2020</td>
<td>150000093433</td>
<td>09/17/2019</td>
<td>09/06/2016</td>
</tr>
</tbody>
</table>

SECTION 14. TRANSPORT INFORMATION

- **International Regulations**
  - **IATA-DGR**
    - Not regulated as a dangerous good
  - **IMDG-Code**
    - Not regulated as a dangerous good
  - **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
    - Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

- **EPCRA - Emergency Planning and Community Right-to-Know**
  - **CERCLA Reportable Quantity**
    - This material does not contain any components with a CERCLA RQ.
  - **SARA 304 Extremely Hazardous Substances Reportable Quantity**
    - This material does not contain any components with a section 304 EHS RQ.
  - **SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**
    - This material does not contain any components with a section 302 EHS TPQ.
  - **SARA 311/312 Hazards**
    - Aspiration hazard
  - **SARA 313**
    - This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

- **California Prop. 65**
  - This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**The ingredients of this product are reported in the following inventories:**

- **TCSI**
  - On the inventory, or in compliance with the inventory
- **TSCA**
  - All substances listed as active on the TSCA inventory
- **AICS**
  - On the inventory, or in compliance with the inventory
- **DSL**
  - All components of this product are on the Canadian DSL
- **DSL**
  - On the inventory, or in compliance with the inventory
- **ENCS**
  - On the inventory, or in compliance with the inventory
ISHL : On the inventory, or in compliance with the inventory
KECI : On the inventory, or in compliance with the inventory
NZIoC : On the inventory, or in compliance with the inventory
PICCS : On the inventory, or in compliance with the inventory
IECSC : On the inventory, or in compliance with the inventory

**TSCA list**
No substances are subject to a Significant New Use Rule.
No substances are subject to TSCA 12(b) export notification requirements.

**SECTION 16. OTHER INFORMATION**

**Further information**

**NFPA 704:**

![NFPA 704 Diagram]

**HMIS® IV:**

- **HEALTH**: 3
- **FLAMMABILITY**: 1
- **PHYSICAL HAZARD**: 0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "**" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

**Full text of other abbreviations**

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -
International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50% of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Other means of identification
84961-70-6

Sources of key data used to compile the Material Safety Data Sheet:
- www.therminol.com/products/

Revision Date: 05/29/2020

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / ZB