SECTION 1. IDENTIFICATION

Product name : Admex(TM) 523 Polymeric Plasticizer

Product code : EAN 985117, 32617-0K, P32617K2, P32617K0, P32617K5, E32617K1, P32617K7, P32617K1

Manufacturer or supplier's details
Company name of supplier : Eastman Chemical Company
Address : 200 South Wilcox Drive
           Kingsport TN 37660-5280
Telephone : (423) 229-2000
Emergency telephone : CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use
Recommended use : Plasticizer
Restrictions on use : None known.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification
Reproductive toxicity : Category 1B

GHS label elements
Hazard pictograms :

Signal Word : Danger
Hazard Statements : H360 May damage fertility or the unborn child.
Precautionary Statements : Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
Storage:
SAFETY DATA SHEET

Admex(TM) 523 Polymeric Plasticizer

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>dibasic acid glycol polyester</td>
<td>proprietary</td>
<td>&gt; 75</td>
</tr>
<tr>
<td>di-isoocyl phthalate</td>
<td>27554-26-3</td>
<td>&lt; 25</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

If inhaled:
Move to fresh air.
Call a physician or poison control center immediately.

In case of skin contact:
Wash off immediately with plenty of water for at least 15 minutes.
Take off all contaminated clothing immediately.
Call a physician or poison control center immediately.

In case of eye contact:
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed:
If accidentally swallowed obtain immediate medical attention.

Most important symptoms and effects, both acute and delayed:
May damage fertility or the unborn child.
toxic effects for reproduction

Notes to physician:
Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
Carbon dioxide (CO2)
Dry chemical
Water spray

Unsuitable extinguishing media:
Do not use a solid water stream as it may scatter and spread fire.
Do NOT use water jet.

Specific hazards during fire fighting:
None known.

Hazardous combustion prod-
c: No hazardous combustion products are known
Further information : None known.

Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions : Avoid release to the environment.

Methods and materials for containment and cleaning up : Sweep up or vacuum up spillage and collect in suitable container for disposal. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : None known.

Advice on safe handling : Do not breathe vapors or spray mist. Do not get on skin or clothing. Do not swallow. Use only with adequate ventilation. Wash thoroughly after handling.

Conditions for safe storage : Keep tightly closed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

Hazardous components without workplace control parameters

<table>
<thead>
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<tbody>
<tr>
<td>di-isooctyl phthalate</td>
<td>27554-26-3</td>
</tr>
</tbody>
</table>

Engineering measures : Ensure adequate ventilation.

Personal protective equipment
Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates
that exposures are within recommended exposure guidelines.

Hand protection

Remarks : Wear suitable gloves.

Eye protection : Safety glasses

Protective measures : Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Ensure that eye flushing systems and safety showers are located close to the working place. Use personal protective equipment as required.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

Color : colorless, tan

Odor Threshold : not determined

Boiling point/boiling range : > 300 °C

Flash point : 240 °C
    Method: Seta closed cup

Evaporation rate : not determined

Vapor pressure : < 0.0001 Pa (25 °C)

Relative density : 1.1

Solubility(ies)
    Water solubility : Moderate

Decomposition temperature : Thermal stability not tested. Low stability hazard expected at normal operating temperatures.

Viscosity
    Viscosity, dynamic : 5.5 - 6.5 mPa.s (25 °C)
    Viscosity, kinematic : 150 - 200 mm2/s (99 °C)

SECTION 10. STABILITY AND REACTIVITY

Reactivity : None reasonably foreseeable.
Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Stable

Conditions to avoid: None known.

Incompatible materials: Strong oxidizing agents

Hazardous decomposition products:
- Carbon monoxide
- Carbon dioxide (CO2)
- Carbon dioxide (CO2)
- Carbon monoxide

### SECTION 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**
Not classified based on available information.

**Product:**

Acute oral toxicity: Remarks: None.

Acute inhalation toxicity: Remarks: No significant adverse effects were reported

Acute dermal toxicity: Remarks: No significant adverse effects were reported

**Skin corrosion/irritation**
Not classified based on available information.

**Serious eye damage/eye irritation**
Not classified based on available information.

**Respiratory or skin sensitization**
Skin sensitization: Not classified based on available information.
Respiratory sensitization: Not classified based on available information.

**Germ cell mutagenicity**
Not classified based on available information.

**Carcinogenicity**
Not classified based on available information.

**IARC**
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**NTP**
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen.
Reproductive toxicity
May damage fertility or the unborn child.

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

Product:
No aspiration toxicity classification

Further information

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
No data available

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: Dispose of in accordance with local regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good
IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

SARA 311/312 Hazards : Chronic Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

The ingredients of this product are reported in the following inventories:

CH INV : Not listed

DSL : None of the components of this product are on the Canadian DSL, but all are on the NDSL

AICS : Not listed

NZIoC : Not in compliance with the inventory

ENCS : Not listed

ISHL : Not listed

KECI : On the inventory, or in compliance with the inventory

PICCS : Not listed

IECSC : Not listed

TCSI : Not in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

TSCA list
No substances are subject to a Significant New Use Rule.
No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations
AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RO - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative
Further information

NFPA:

<table>
<thead>
<tr>
<th>Flammability</th>
<th>Health</th>
<th>Instability</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
<td>0</td>
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</table>

Special hazard.

HMIS® IV:

<table>
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<tr>
<th>HEALTH</th>
<th>FLAMMABILITY</th>
<th>PHYSICAL HAZARD</th>
</tr>
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<tr>
<td>* 0</td>
<td>1</td>
<td>0</td>
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HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks.

Revision Date : 03/16/2017

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