SECTION 1. IDENTIFICATION

Product name : Benzoflex(TM) 9-88 Plasticizer

Product code : 32601-00, P3260100, P3260101, P3260109, E3260101, P3260104, P3260103, P3260102, N3260103

Manufacturer or supplier's details
Company name of supplier : Eastman Chemical Company
Address : 200 South Wilcox Drive
           Kingsport TN 37660-5280
Telephone : (423) 229-2000
Emergency telephone : CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use
Recommended use : Plasticizer
Restrictions on use : None known.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Not a hazardous substance or mixture.

GHS label elements
Not a hazardous substance or mixture.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>benzoate esters</td>
<td>proprietary</td>
<td>100</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

If inhaled : Move to fresh air.
            Treat symptomatically.
            If symptoms persist, call a physician.

In case of skin contact : Wash off with soap and water.
                        If symptoms persist, call a physician.
In case of eye contact: In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Seek medical advice.

If swallowed: Seek medical advice.

Most important symptoms and effects, both acute and delayed: None known.

Notes to physician: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Carbon dioxide (CO2)
Dry chemical
Water spray

Unsuitable extinguishing media: Do not use a solid water stream as it may scatter and spread fire.
Do NOT use water jet.

Hazardous combustion products: No hazardous combustion products are known

Further information: None known.

Special protective equipment for fire-fighters: Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Wear appropriate personal protective equipment. Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions: Avoid release to the environment.

Methods and materials for containment and cleaning up: Sweep up or vacuum up spillage and collect in suitable container for disposal. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion: None known.

Advice on safe handling: Do not swallow. Wash thoroughly after handling.
Conditions for safe storage: Keep tightly closed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters:
Contains no substances with occupational exposure limit values.

Engineering measures:
Good general ventilation (typically 10 air changes per hour) should be sufficient to control airborne levels. Ensure adequate ventilation.

Personal protective equipment:
Respiratory protection: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Hand protection:
Remarks: Wear suitable gloves.

Eye protection:
Safety glasses

Protective measures:
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Ensure that eye flushing systems and safety showers are located close to the working place.
Use personal protective equipment as required.

Hygiene measures:
Handle in accordance with good industrial hygiene and safety practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: liquid

Color: colorless, light yellow

Odor: mild

Odor Threshold: not determined

pH: not determined

Melting point/range: -4 °F / -20 °C

Boiling point/boiling range: 657 °F / 347 °C
Flash point : 360 °F / 182 °C
   Method: Setaflash closed cup
Evaporation rate : not determined
Flammability (solid, gas) : Not applicable
Self-ignition : Not applicable
Upper explosion limit / Upper flammability limit : not determined
Lower explosion limit / Lower flammability limit : not determined
Vapor pressure : <0.00001 torr @ 20°C
Relative vapor density : not determined
Relative density : 1.12 (68 °F / 20 °C)
Solubility(ies)
   Water solubility : negligible
Partition coefficient: n-octanol/water : log Pow: 3.9 (68 °F / 20 °C)
Autoignition temperature : not determined
Decomposition temperature : Thermal stability not tested. Low stability hazard expected at normal operating temperatures.
Viscosity
   Viscosity, dynamic : 111 mPa.s (68 °F / 20 °C)
   Viscosity, kinematic : 105 mm2/s (77 °F / 25 °C)
Explosive properties : Not classified
Oxidizing properties : Not classified
Surface tension : 59 mN/m, 68 °F / 20 °C

SECTION 10. STABILITY AND REACTIVITY

Reactivity : None reasonably foreseeable.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions : Stable
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Version 1.6
PRD

Revision Date: 05/07/2020
SDS Number: 150000071434
SDSUS / Z8 / 0001

Date of last issue: 03/09/2020
Date of first issue: 09/06/2016

Conditions to avoid: Incompatible materials
Incompatible materials: Strong oxidizing agents
Hazardous decomposition products: Carbon dioxide (CO2)
Carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Skin corrosion/irritation
Not classified based on available information.

Serious eye damage/eye irritation
Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

Product:
No aspiration toxicity classification
Information on likely routes of exposure

**Product:**
- **Inhalation:** Remarks: None known.
- **Skin contact:** Remarks: None known.
- **Eye contact:** Remarks: None known.
- **Ingestion:** Remarks: None known.

Further information

**Product:**
- Remarks: None known.

SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

**Product:**
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity): NOEC (Daphnia sp. (Water flea)): 2.2 mg/l
  - Exposure time: 21 d
  - Test Type: Daphnia magna Reproduction Test
  - Method: OECD Test Guideline 211

**Persistence and degradability**
- No data available

**Bioaccumulative potential**
- No data available

**Mobility in soil**
- No data available

**Other adverse effects**
- No data available

SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**
- Waste from residues: Dispose of in accordance with local regulations.

SECTION 14. TRANSPORT INFORMATION

**International Regulations**

**IATA-DGR**
- Not regulated as a dangerous good
IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

AICS : On the inventory, or in compliance with the inventory

DSL : All components of this product are on the Canadian DSL

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

TSCA list
No substances are subject to a Significant New Use Rule.
No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:

<table>
<thead>
<tr>
<th>Flammability</th>
<th>Health</th>
<th>Instability</th>
<th>Special hazard</th>
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HMIS® IV:

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<th>HEALTH</th>
<th>FLAMMABILITY</th>
<th>PHYSICAL HAZARD</th>
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</thead>
<tbody>
<tr>
<td>/</td>
<td>1</td>
<td>0</td>
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</tbody>
</table>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50% of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office
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of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 05/07/2020

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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