SECTION 1. IDENTIFICATION

Product name : Crude MCHM
Product code : 18717-00, P1871700, P18717EA, P18717ET, E1871701

Manufacturer or supplier's details
Company name of supplier : Eastman Chemical Company
Address : 200 South Wilcox Drive
           Kingsport TN 37660-5280
Telephone : (423) 229-2000
Emergency telephone : CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use
Recommended use : Industrial chemical
                  Fuel Blending
                  Mining
Restrictions on use : None known.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Acute toxicity (Oral) : Category 4
Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitization : Category 1
Reproductive toxicity : Category 2

GHS label elements
Hazard pictograms :

Signal Word : Danger
Hazard Statements : H302 Harmful if swallowed.
                   H315 Causes skin irritation.
                   H317 May cause an allergic skin reaction.
                   H319 Causes serious eye irritation.
Precautionary Statements:

**Prevention:**
- P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
- P264 Wash skin thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P280 Wear protective gloves/ eye protection/ face protection.
- P272 Contaminated work clothing must not be allowed out of the workplace.

**Response:**
- P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P307 + P311 IF exposed: Call a POISON CENTER or doctor/physician.
- P362 Take off contaminated clothing and wash before reuse.

**Storage:**
- P405 Store locked up.

**Disposal:**
- P501 Dispose of contents/container to an approved waste disposal plant.

**Other hazards**
None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Ingredients**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-methylcyclohexanemethanol</td>
<td>34885-03-5</td>
<td>60 - 89</td>
</tr>
<tr>
<td>4-(methoxymethyl)cyclohexanemethanol</td>
<td>98955-27-2</td>
<td>1 - 22</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>4 - 11</td>
</tr>
<tr>
<td>methyl 4-methylcyclohexanecarboxylate</td>
<td>51181-40-9</td>
<td>5</td>
</tr>
<tr>
<td>dimethyl 1,4-cyclohexanedicarboxylate</td>
<td>94-60-0</td>
<td>1</td>
</tr>
<tr>
<td>methanol</td>
<td>67-56-1</td>
<td>1</td>
</tr>
<tr>
<td>1,4-cyclohexanedicarboxylate</td>
<td>105-08-8</td>
<td>1 - 2</td>
</tr>
</tbody>
</table>

### SECTION 4. FIRST AID MEASURES

**If inhaled**:
- Treat symptomatically.
- Remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact: Wash off immediately with plenty of water for at least 15 minutes. Take off contaminated clothing and shoes immediately. Get medical advice/attention.

In case of eye contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical advice/attention.

If swallowed: Seek medical advice.

Most important symptoms and effects, both acute and delayed:
- Harmful if swallowed.
- Causes skin irritation.
- Causes serious eye irritation.
- Suspected of damaging the unborn child.

Notes to physician: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
- Water spray
- Dry chemical
- Carbon dioxide (CO2)
- Foam

Unsuitable extinguishing media: None known.

Hazardous combustion products: No hazardous combustion products are known

Further information: None known.

Special protective equipment for fire-fighters: Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Use personal protective equipment.
- Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions: Avoid release to the environment.

Methods and materials for containment and cleaning up:
- Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE
Advice on protection against fire and explosion: None known.

Advice on safe handling:
- Avoid contact with skin, eyes and clothing.
- Do not taste or swallow.
- Use only with adequate ventilation.
- Wash thoroughly after handling.

Conditions for safe storage: Keep container tightly closed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>methanol</td>
<td>67-56-1</td>
<td>TWA</td>
<td>200 ppm</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>250 ppm</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>200 ppm</td>
<td>NIOSH REL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ST</td>
<td>250 ppm</td>
<td>NIOSH REL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>200 ppm</td>
<td>OSHA Z-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>250 ppm</td>
<td>OSHA P0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>200 ppm</td>
<td>OSHA P0</td>
</tr>
</tbody>
</table>

Engineering measures: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Personal protective equipment

Respiratory protection: Wear respiratory protection.

Hand protection

Remarks: Wear suitable gloves.

Eye protection: Safety glasses

Protective measures: Wear suitable protective equipment.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice.
SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : colorless
Odor : alcohol, licorice
Odor Threshold : 0.15 ppb
pH : not determined
Melting point/freezing point : 32 °F / 0 °C
Boiling point/boiling range : 356 °F / 180 °C
Flash point : 235.0 °F / 112.8 °C
   Method: Seta closed cup
Evaporation rate : not determined
Upper explosion limit / Upper flammability limit : not determined
Lower explosion limit / Lower flammability limit : not determined
Vapor pressure : 24 mbar (68 °F / 20 °C)
Relative vapor density : not determined
Relative density : < 1 (estimated)
Solubility(ies)
   Water solubility : appreciable
Partition coefficient: n-octanol/water : No data available
Autoignition temperature : not determined
Decomposition temperature : Thermal stability not tested. Low stability hazard expected at normal operating temperatures.
Viscosity
   Viscosity, dynamic : not determined
   Viscosity, kinematic : not determined
Explosive properties : No data available
Oxidizing properties : No data available
SECTION 10. STABILITY AND REACTIVITY

Reactivity: Stable

Chemical stability: Stable under normal conditions.

 Possibility of hazardous reactions: None known.

Conditions to avoid: Incompatible materials

Incompatible materials: Strong oxidizing agents

Hazardous decomposition products: Carbon dioxide (CO2) Carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Harmful if swallowed.

Product:
Acute oral toxicity: LD50 Oral (Rat): 825 mg/kg
Acute inhalation toxicity: Remarks: No data available
Acute dermal toxicity: LD50 Dermal (Rat): > 2,000 mg/kg

Ingredients:
methanol:
Acute oral toxicity: LD50 Oral (Rat): 5,600 mg/kg
Acute dermal toxicity: LD50 Dermal (Rabbit): 17,100 mg/kg

dimethyl 1,4-cyclohexanedicarboxylate:
Acute oral toxicity: LD50 Oral (Rat): > 5,000 mg/kg
Acute inhalation toxicity: LC50 (Rat): > 2.91 mg/l
Exposure time: 6 h
Acute dermal toxicity: LD50 Dermal (Guinea pig): > 10 mg/kg

Skin corrosion/irritation
Causes skin irritation.

Product:
Species: Rabbit
Exposure time: 4 h
Ingredients:

4-methylcyclohexanemethanol:
Species: Guinea pig
Exposure time: 24 h
Result: strong

methanol:
Species: Rabbit
Exposure time: 72 h
Result: none

dimethyl 1,4-cyclohexanedicarboxylate:
Species: Guinea pig
Exposure time: 24 h
Result: slight

1,4-cyclohexanedimethanol:
Species: Rabbit
Exposure time: 24 h
Result: none

Serious eye damage/eye irritation
Causes serious eye irritation.

Product:
Remarks: No data available

Ingredients:

4-methylcyclohexanemethanol:
Species: Rabbit
Result: Moderate

methanol:
Species: Rabbit
Result: slight to moderate

dimethyl 1,4-cyclohexanedicarboxylate:
Species: Rabbit
Result: slight
Remarks: Read-across from a similar material

1,4-cyclohexanedimethanol:
Species: Rabbit
Result: Corrosive
Exposure time : 24 h

**Respiratory or skin sensitization**

**Skin sensitization**
May cause an allergic skin reaction.

**Respiratory sensitization**
Not classified based on available information.

**Product:**

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Species</th>
<th>Result</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin sensitization</td>
<td>Mouse</td>
<td>positive</td>
<td>National Toxicology Program Study</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin sensitization</td>
<td>Guinea pig</td>
<td>negative</td>
</tr>
</tbody>
</table>

**Ingredients:**

**4-methylcyclohexanemethanol:**

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Species</th>
<th>Result</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin sensitization</td>
<td>Mouse</td>
<td></td>
<td>National Toxicology Program Study</td>
</tr>
</tbody>
</table>

**methanol:**

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin Sensitization</td>
<td>Guinea pig</td>
<td>non-sensitizing</td>
</tr>
</tbody>
</table>

**dimethyl 1,4-cyclohexanedicarboxylate:**

<table>
<thead>
<tr>
<th>Species</th>
<th>Result</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Guinea pig</td>
<td>Not a skin sensitizer.</td>
<td>Read-across from a similar material</td>
</tr>
</tbody>
</table>

**1,4-cyclohexanedimethanol:**

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Species</th>
<th>Result</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>OECD 406: Guinea pig sensitization</td>
<td>Guinea pig</td>
<td>Did not cause sensitization on laboratory animals.</td>
<td>National Toxicology Program Study</td>
</tr>
</tbody>
</table>

**Germ cell mutagenicity**
Not classified based on available information.

**Product:**

**Genotoxicity in vitro**
Test Type: Ames test
Metabolic activation: with and without metabolic activation
Result: negative
Remarks: National Toxicology Program Study
Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Result: negative  

Genotoxicity in vivo  
Test Type: Micronucleus test  
Species: Mouse  
Result: negative  
Remarks: National Toxicology Program Study

Ingredients:

4-methylcyclohexanemethanol:
Genotoxicity in vitro  
Test Type: Ames test  
Result: negative  
Remarks: National Toxicology Program Study

Genotoxicity in vivo  
Test Type: Micronucleus test  
Species: Mouse  
Result: negative  
Remarks: National Toxicology Program Study

4-(methoxymethyl)cyclohexanemethanol:
Genotoxicity in vitro  
Test Type: Ames test  
Result: negative  
Remarks: National Toxicology Program Study

methyl 4-methylcyclohexanecarboxylate:
Genotoxicity in vitro  
Test Type: Ames test  
Result: negative  
Remarks: National Toxicology Program Study

dimethyl 1,4-cyclohexanedicarboxylate:
Genotoxicity in vitro  
Test Type: Mutagenicity - Mammalian  
Metabolic activation: Metabolic activation  
Result: positive

Test Type: Chromosome aberration test in vitro  
Metabolic activation: Metabolic activation  
Result: positive

Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Result: negative

Test Type: Ames test  
Result: positive  
Remarks: National Toxicology Program Study

1,4-cyclohexanedimethanol:
Genotoxicity in vitro  
Test Type: Mutagenicity - Mammalian
Metabolic activation: +/- activation
Method: In vitro Mammalian Cell Gene Mutation Test
Result: negative

Test Type: Ames test
Result: negative
Remarks: National Toxicology Program Study

Genotoxicity in vivo:
Species: Rat
Application Route: oral; gavage
Method: Mammalian Bone Marrow Chromosome Aberration Test
Result: negative

Carcinogenicity
Not classified based on available information.

Product:
Remarks: This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Carcinogenicity - Assessment:
Remarks: This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Suspected of damaging the unborn child.

Product:
Effects on fertility: Remarks: No data available

STOT-single exposure
Not classified based on available information.

Product:
Assessment: Not classified
Remarks: Not classified

Ingredients:

methanol:
Target Organs: optic nerve, Central nervous system
Assessment: Causes damage to organs.
dimethyl 1,4-cyclohexanedicarboxylate:
Assessment : Not classified

1,4-cyclohexanediol:
Assessment : Not classified

STOT-repeated exposure
Not classified based on available information.

Product:
Assessment : Not classified
Remarks : Not classified

Ingredients:
dimethyl 1,4-cyclohexanedicarboxylate:
Assessment : Not classified

1,4-cyclohexanediol:
Assessment : Not classified

Repeated dose toxicity

Product:
Species : Rat
NOAEL : 2,000 mg/kg
Application Route : Dermal Study
Exposure time : 14 days

Ingredients:
4-methylcyclohexanemethanol:
Species : Rat
 : 100 mg/kg
Application Route : Oral Study
Exposure time : 28 days

dimethyl 1,4-cyclohexanedicarboxylate:
Species : Rat, male
 : >= 871 mg/kg
Application Route : Oral Study
Exposure time : 30 d
Remarks : Read-across from a similar material
Species : Rat, female
 : >= 894 mg/kg
Application Route : Oral Study
Exposure time : 30 d
Remarks : Read-across from a similar material
1,4-cyclohexanedimethanol:

Species: Rat, male
Application Route: in drinking water
Exposure time: 90 d

Species: Rat, female
Application Route: in drinking water
Exposure time: 90 h

Aspiration toxicity
Not classified based on available information.

Product:
No data available

Information on likely routes of exposure

Product:
Inhalation:
Remarks: None known.

Skin contact:
Remarks: Causes skin irritation.

Eye contact:
Remarks: Causes serious eye irritation.

Ingestion:
Remarks: Harmful if swallowed.

Further information

Product:
Test Type: Human Birthweight Study
Remarks: No meaningful differences in birthweights.
West Virginia Department of Health & Human Resources,
Bureau for Public Health in conjunction with CDC and ATSDR

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:
Toxicity to fish:
LC50 (Pimephales promelas (fathead minnow)): 57.4 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates:
EC50 (daphnid): 98.1 mg/l
Exposure time: 48 h
Ingredients:

**methanol:**
- Toxicity to fish: LC50 (Lepomis macrochirus (Bluegill sunfish)): 15,400 mg/l
  Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates: EC50 (Daphnia magna (Water flea)): > 10,000 mg/l
  Exposure time: 48 h
- Toxicity to algae: EC50 (Pseudokirchneriella subcapitata (algae)): 22,000 mg/l
  Exposure time: 96 h

**dimethyl 1,4-cyclohexanedicarboxylate:**
- Toxicity to fish: LC50 (Pimephales promelas (fathead minnow)): 23 mg/l
  Exposure time: 96 h
  Remarks: Read-across from a similar material
- Toxicity to daphnia and other aquatic invertebrates: LC50 (Daphnia magna (Water flea)): > 100 mg/l
  Exposure time: 48 h
  Remarks: Read-across from a similar material
- Toxicity to algae: EC50 (Chlorella pyrenoidosa): > 124.6 mg/l
  Exposure time: 72 h
  NOEC: (Chlorella pyrenoidosa): > 124.6 mg/l
  Exposure time: 72 h

**1,4-cyclohexanediol:**
- Toxicity to fish: LC50 (Fish): > 125.3 mg/l
  Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates: LC50 (Daphnia magna (Water flea)): > 100 mg/l
  Exposure time: 48 h
- Toxicity to algae: EC50 (Chlorella pyrenoidosa): > 122.9 mg/l
  Exposure time: 72 h
  NOEC: (Chlorella pyrenoidosa): >= 122.9 mg/l
  Exposure time: 72 h
- Toxicity to fish (Chronic toxicity): NOEC (Fish): >= 125.3 mg/l

**Persistence and degradability**

**Product:**
- Biodegradability: Result: Inherently biodegradable.
- Biochemical Oxygen Demand (BOD):
  - BOD-5: 70 mg/g
  - BOD-20:
1,300 mg/g

Chemical Oxygen Demand (COD): 2,450 mg/g

BOD/COD: 2.8%

Ingredients:

methanol:
Biodegradability: Concentration: 10 mg/l
Biodegradation: 95%
Exposure time: 20 d

Biochemical Oxygen Demand (BOD):
BOD-5:
770 mg/g
Incubation time: 5 d

BOD-20:
1,260 mg/g
Incubation time: 20 d

Chemical Oxygen Demand (COD): 1,410 mg/g
BOD/COD: BOD/COD: 54.6%
ThOD: 1,500 mg/g
BOD/ThOD: 51.3%

dimethyl 1,4-cyclohexanedicarboxylate:
Biodegradability: Biodegradation: 55%
Exposure time: 28 d
Remarks: Not readily biodegradable.

1,4-cyclohexanedimethanol:
Biodegradability: Result: Readily biodegradable.
Biodegradation: 99.2%
Exposure time: 28 d
Method: Ready Biodegradability: DOC Die Away Test

Biochemical Oxygen Demand (BOD):
BOD-5:
25 mg/g

BOD-20:
1,400 mg/g

Chemical Oxygen Demand (COD): 2,400 mg/g
Bioaccumulative potential

**Ingredients:**

**methanol:**
Partition coefficient: n-octanol/water : Pow: 0.17
log Pow: -0.77

**dimethyl 1,4-cyclohexanedicarboxylate:**
Bioaccumulation : Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water : log Pow: 2.29

**1,4-cyclohexanedicarboxylate:**
Bioaccumulation : Bioconcentration factor (BCF): 4.45
Method: estimated
Partition coefficient: n-octanol/water : log Pow: 0.36 - 1.47 (77 °F / 25 °C)

Mobility in soil

**Ingredients:**

**1,4-cyclohexanedicarboxylate:**
Distribution among environmental compartments : log Koc: 0.499 - 1.6
Method: QSAR model

Other adverse effects

**Product:**
Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

**Ingredients:**

**1,4-cyclohexanedicarboxylate:**
Results of PBT and vPvB assessment : Not fulfilling vPvB (very persistent, very bioaccumulative) criteria.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues : Dispose of in accordance with local regulations.
SECT ION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Component TPQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SARA 311/312 Hazards</td>
<td>Acute Health Hazard</td>
<td></td>
</tr>
<tr>
<td>SARA 313</td>
<td>The following components are subject to reporting levels established by SARA Title III, Section 313:</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>67-56-1</td>
<td>1 %</td>
</tr>
</tbody>
</table>

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

methanol 67-56-1 1 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

methanol 67-56-1 >= 1 - < 5 %

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

US State Regulations

Massachusetts Right To Know

methanol 67-56-1
Pennsylvania Right To Know
- 4-methylcyclohexanemethanol
- 4-(methoxymethyl)cyclohexanemethanol
- Water
- methyl 4-methylcyclohexanecarboxylate
- methanol

New Jersey Right To Know
- 4-methylcyclohexanemethanol
- 4-(methoxymethyl)cyclohexanemethanol
- Water
- methyl 4-methylcyclohexanecarboxylate
- methanol
- dimethyl 1,4-cyclohexanedicarboxylate
- 1,4-cyclohexanediethanol

The ingredients of this product are reported in the following inventories:

**CH INV**
- On the inventory, or in compliance with the inventory

**DSL**
- This product contains the following components listed on the Canadian NDSL. All other components are on the Canadian DSL.

**TSCA**
- On TSCA Inventory

**TSCA list**
- No substances are subject to a Significant New Use Rule.

- No substances are subject to TSCA 12(b) export notification requirements.
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:

HMIS® IV:

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemi-
**SAFETY DATA SHEET**

**Crude MCHM**

<table>
<thead>
<tr>
<th>Version</th>
<th>Revision Date</th>
<th>SDS Number</th>
<th>Date of last issue</th>
<th>Date of first issue</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.2</td>
<td>07/13/2018</td>
<td>150000014291</td>
<td>09/15/2016</td>
<td>09/06/2016</td>
</tr>
<tr>
<td>PRD</td>
<td></td>
<td>SDSUS / Z8 / 0001</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / Z8