SECTION 1. IDENTIFICATION

Product name: Eastman(TM) Isophthalic Acid
Product code: 18370-00, E1837006, P18370N6, P18370NB, P18370NF, P18370NR, P18370NS, P18370NT, P18370N3, P18370NM, P18370NE, P18370NL, P18370NN, P18370NK, P18370NP, P18370ND, P18370N1, P18370N2, P18370NW

Manufacturer or supplier's details
Company name of supplier: Eastman Chemical Company
Address: 200 South Wilcox Drive
Kingsport TN 37660-5280
Telephone: (423) 229-2000
Emergency telephone: CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use
Recommended use: Industrial use
Restrictions on use: None known.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Combustible dust

GHS label elements
Signal Word: Warning
Hazard Statements: May form combustible dust concentrations in air.
Precautionary Statements: Prevention:
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P243 Take action to prevent static discharges.
Disposal:
P501 Dispose of contents/container to an approved waste disposal plant.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS
SAFETY DATA SHEET

Eastman(TM) Isophthalic Acid

Component

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>isophthalic acid</td>
<td>121-91-5</td>
<td>100</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

If inhaled

Remove to fresh air.
Treat symptomatically.
If symptoms persist, call a physician.

In case of skin contact

Wash off with soap and water.
If symptoms persist, call a physician.

In case of eye contact

In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

If swallowed

Seek medical advice.

Most important symptoms and effects, both acute and delayed

None known.

Notes to physician

Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water spray
Dry chemical
Carbon dioxide (CO2)

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards during fire fighting

Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Further information

Minimize dust generation and accumulation.

Special protective equipment for fire-fighters

Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Wear appropriate personal protective equipment.
Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions

Avoid release to the environment.
Methods and materials for containment and cleaning up: Sweep up and shovel into suitable containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion: Minimize dust generation and accumulation.

Advice on safe handling:
- Wash thoroughly after handling.
- Use only in area provided with appropriate exhaust ventilation.
- Minimize dust generation and accumulation.

Conditions for safe storage: Keep container tightly closed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>isophthalic acid</td>
<td>121-91-5</td>
<td>TWA (Total)</td>
<td>10 mg/m³</td>
<td>US WEEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable)</td>
<td>5 mg/m³</td>
<td>US WEEL</td>
</tr>
</tbody>
</table>

Engineering measures: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Personal protective equipment

Respiratory protection: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Wear respiratory protection when its use is identified for certain contributing scenario.

Hand protection

Remarks: Wear suitable gloves.

Eye protection: Safety glasses

Skin and body protection: Wear suitable protective clothing.

Protective measures: Ensure that eye flushing systems and safety showers are located close to the working place.
Hygiene measures: Handle in accordance with good industrial hygiene and safety practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Crystalline powder
Color: white
Odor: odorless
Odor Threshold: not determined
pH: not determined
Melting point/range: 653 - 658 °F / 345 - 348 °C
Boiling point/boiling range: sublimes
Flash point: Not applicable
Evaporation rate: not determined
Flammability (solid, gas): May form combustible dust concentrations in air.
Self-ignition: Not applicable
Upper explosion limit / Upper flammability limit: not determined
Lower explosion limit / Lower flammability limit: not determined
Vapor pressure: 0.0000032 Pa (77 °F / 25 °C)
Relative vapor density: not determined
Relative density: 1.53 (77 °F / 25 °C)
Solubility(ies)
   Water solubility: 0.12 g/l (77 °F / 25 °C)
Partition coefficient: n-octanol/water: log Pow: 1.66 (77 °F / 25 °C)
Autoignition temperature: not determined
Decomposition temperature: > 703 °F / > 373 °C
   Method: DTA
Viscosity: Viscosity, dynamic: not determined
Viscosity, kinematic : not determined
Explosive properties : Not classified
Oxidizing properties : Not classified
Dust explosion class : St 1 - weak explosion
Minimum ignition energy : < 4 mJ

SECTION 10. STABILITY AND REACTIVITY

Reactivity : None reasonably foreseeable.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions : Stable
Conditions to avoid : Minimize dust generation and accumulation.
Incompatible materials : Strong oxidizing agents
Hazardous decomposition products : Carbon monoxide
: Carbon dioxide (CO2)

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Product:
Acute oral toxicity : Remarks: No data available
Acute inhalation toxicity : Remarks: No data available
Acute dermal toxicity : Remarks: No data available

Skin corrosion/irritation
Not classified based on available information.

Product:
Remarks : No data available

Serious eye damage/eye irritation
Not classified based on available information.

Product:
Remarks : No data available
Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

**Product:**
Remarks: No data available

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

**Product:**
Remarks: This information is not available.

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.

**Product:**
Effects on fertility: Remarks: No data available

STOT-single exposure
Not classified based on available information.

**Product:**
Remarks: No data available

STOT-repeated exposure
Not classified based on available information.

**Product:**
Remarks: No data available

Aspiration toxicity
Not classified based on available information.

**Product:**
No data available
Information on likely routes of exposure

**Product:**
- **Inhalation:** Remarks: None known.
- **Skin contact:** Remarks: None known.
- **Eye contact:** Remarks: None known.
- **Ingestion:** Remarks: None known.

SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**
No data available

**Persistence and degradability**
No data available

**Bioaccumulative potential**
No data available

**Mobility in soil**
No data available

**Other adverse effects**
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**
Waste from residues: Dispose of in accordance with local regulations.

SECTION 14. TRANSPORT INFORMATION

**International Regulations**

**IATA-DGR**
Not regulated as a dangerous good

**IMDG-Code**
Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not applicable for product as supplied.

**Domestic regulation**

**49 CFR**
Not regulated as a dangerous good
SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards
: Combustible dust

SARA 313
: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSL</td>
<td>All components of this product are on the Canadian DSL</td>
</tr>
<tr>
<td>AICS</td>
<td>On the inventory, or in compliance with the inventory</td>
</tr>
<tr>
<td>ENCS</td>
<td>On the inventory, or in compliance with the inventory</td>
</tr>
<tr>
<td>ISHL</td>
<td>On the inventory, or in compliance with the inventory</td>
</tr>
<tr>
<td>KECI</td>
<td>On the inventory, or in compliance with the inventory</td>
</tr>
<tr>
<td>PICCS</td>
<td>On the inventory, or in compliance with the inventory</td>
</tr>
<tr>
<td>IECSC</td>
<td>On the inventory, or in compliance with the inventory</td>
</tr>
<tr>
<td>TCSI</td>
<td>On the inventory, or in compliance with the inventory</td>
</tr>
<tr>
<td>TSCA</td>
<td>All substances listed as active on the TSCA inventory</td>
</tr>
</tbody>
</table>

TSCA list
No substances are subject to a Significant New Use Rule.
No substances are subject to TSCA 12(b) export notification requirements.
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Instability</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

HMIS® IV:

- **HEALTH**: / 1
- **FLAMMABILITY**: 1
- **PHYSICAL HAZARD**: 0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

- US WEEL: USA. Workplace Environmental Exposure Levels (WEEL)
- US WEEL / TWA: 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amend-
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